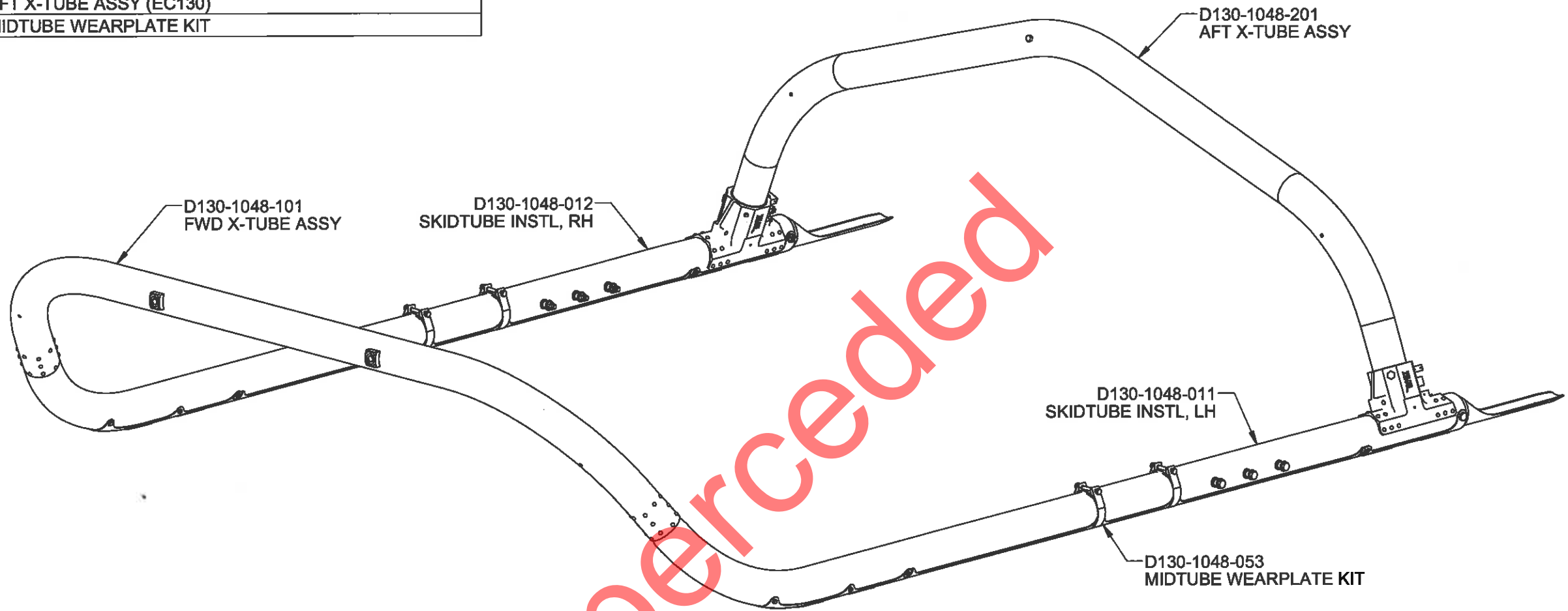


| QTY -711 | P/N | DESCRIPTION |
|-------------|---------------|-------------------------------------------|
| X | D130-1048-711 | LANDING GEAR ASSY WITH MIDTUBE WEARPLATES |
| 1 | D130-1048-011 | SKIDTUBE INSTL, LH (EC130) |
| 1 | D130-1048-012 | SKIDTUBE INSTL, RH (EC130) |
| 1 | D130-1048-101 | FWD X-TUBE ASSY (EC130) |
| 1 | D130-1048-201 | AFT X-TUBE ASSY (EC130) |
| 1 | D130-1048-053 | MIDTUBE WEARPLATE KIT |



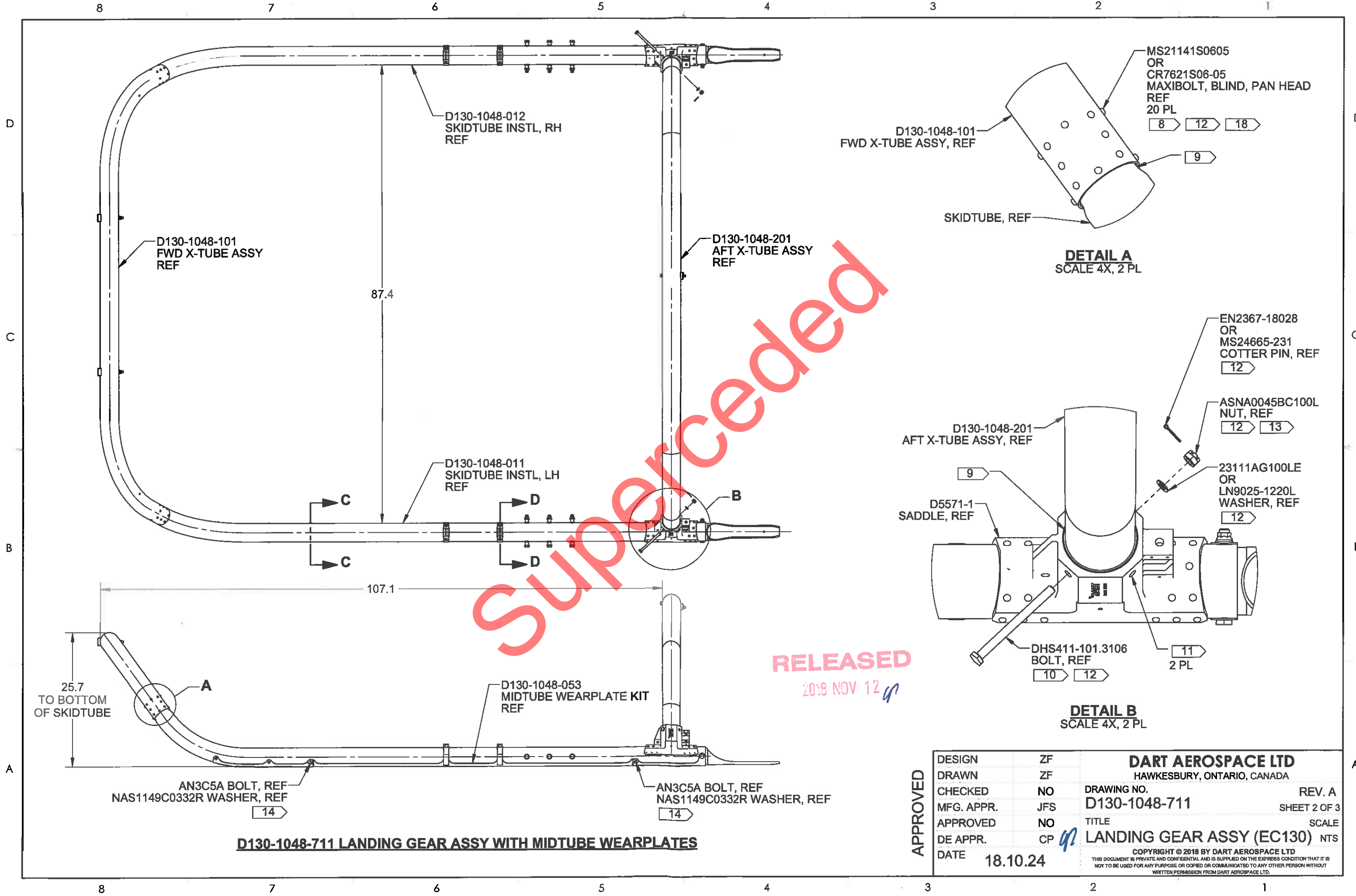
D130-1048-711 LANDING GEAR ASSY WITH MIDTUBE WEARPLATES

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 110.9 lbs
 - 8) TRANSFER DRILL $\varnothing 0.129$ HOLES FROM CROSSTUBE TO SKIDTUBE, OPEN HOLES THRU CROSSTUBE AND SKIDTUBE TO $\varnothing 0.199 - \varnothing 0.202$
INSTALL MS21141S0605 MAXIBOLT, BLIND, PAN HEAD
 - 9) FILLET SEAL WITH SIKAFLEX -241/-291 OR PROSEAL PS890/PR1422 OR MIL-S-8802 CLASS B SEALANT
 - 10) CLEAN THE MATING SURFACES OF THE AFT CROSSTUBE, SADDLE, AND BOLT TO ENSURE GOOD ELECTRICAL BONDING.
INSTALL BOLT WET WITH ELECTRICALLY CONDUCTIVE COMPOUND, BURNDY PENETROX A-13.
 - 11) PLUG SEAL UNUSED HOLES IN SADDLE WITH SIKAFLEX -241/-291 OR PROSEAL PS890/PR1422 OR MIL-S-8802 CLASS B SEALANT
 - 12) HARDWARE FOR ASSEMBLING SKIDTUBES TO CROSSTUBES SUPPLIED AS PART OF D130-1048-011/-012 SKIDTUBES.
 - 13) TORQUE NUT TO 97-106 in-lbs.
 - 14) REMOVE AND REUSE EXISTING HARDWARE FROM LOCATIONS SHOWN TO FASTEN D130-1048-053 MIDTUBE WEARPLATES.
 - 15) TORQUE BOLT TO 20-25 in-lbs.
 - 16) TORQUE BOLT TO 60-85 in-lbs.
 - 17) TORQUE NUT TO 30-85 in-lbs.
 - 18) IT IS ACCEPTABLE TO USE CR7651S06-05 OVERSIZE MAXIBOLTS FOR REPAIR OF OVERSIZED HOLES.
IN THIS CASE, OPEN HOLES THRU CROSSTUBE AND SKIDTUBE TO $\varnothing 0.215 - \varnothing 0.218$

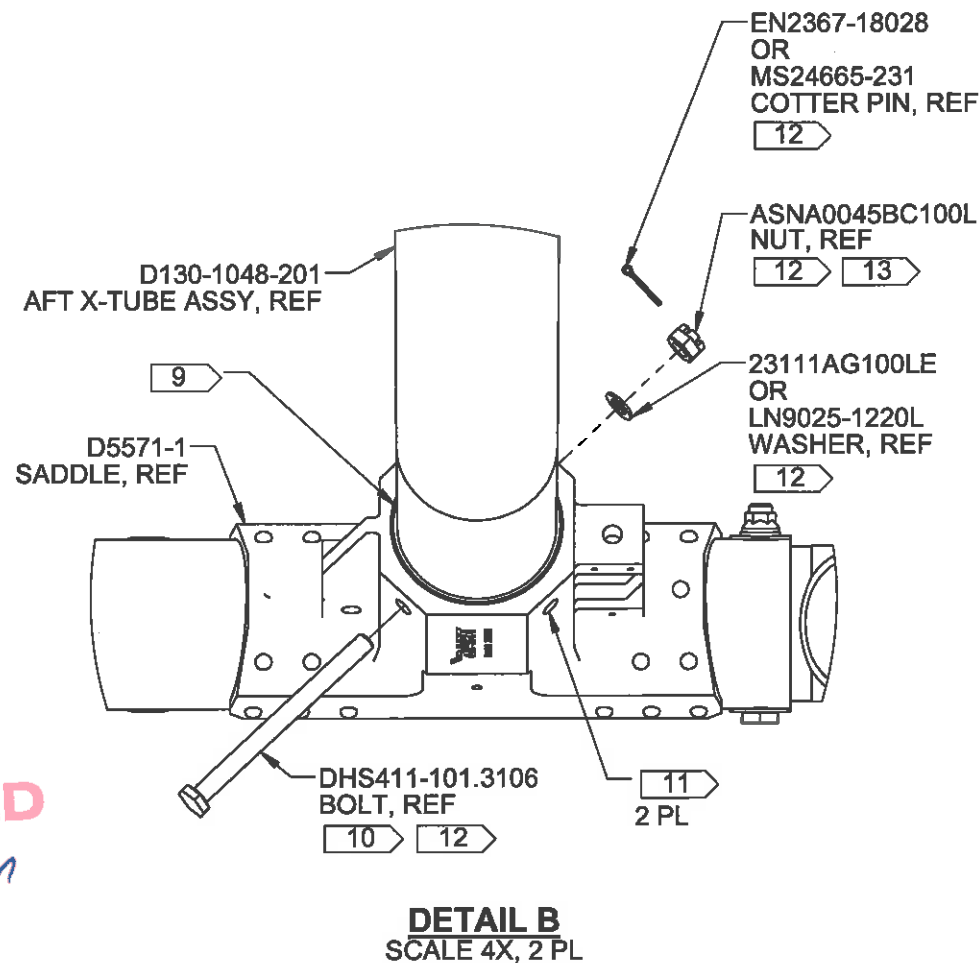
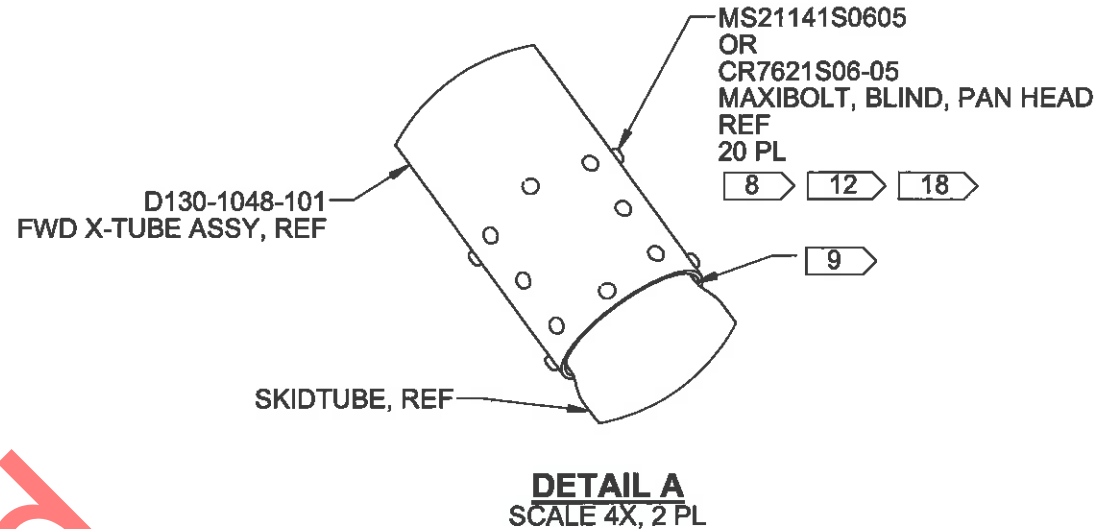
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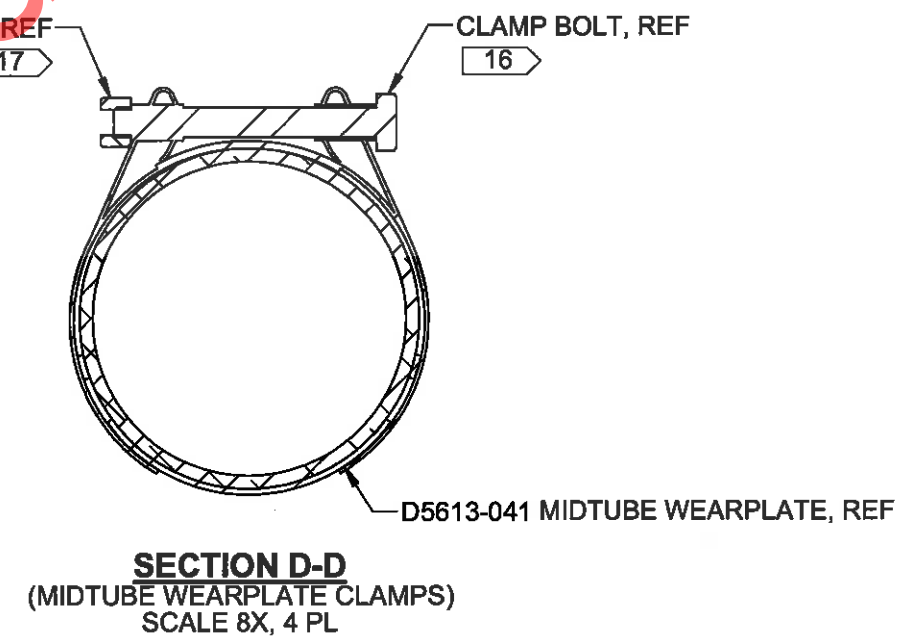
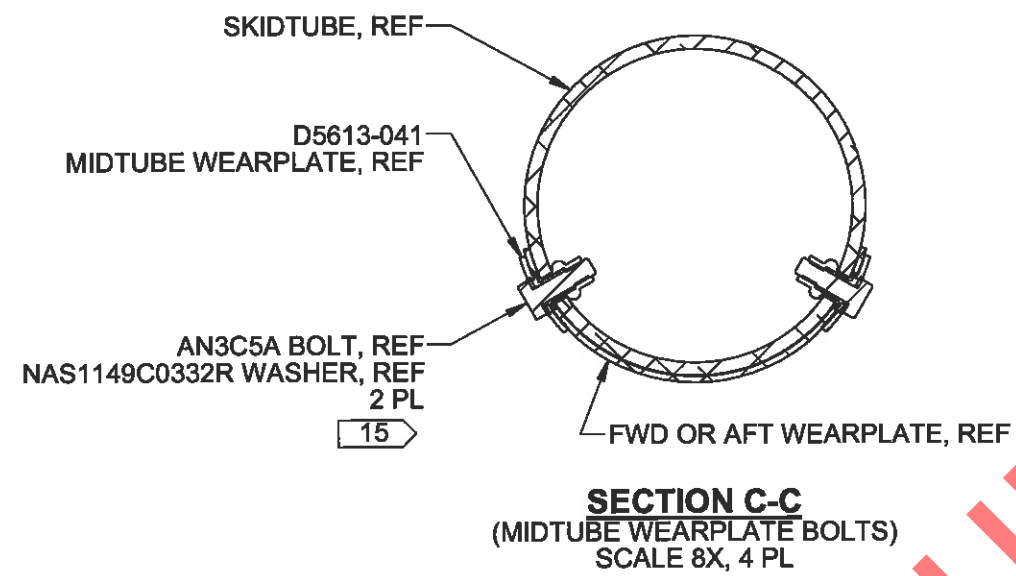


D130-1048-711 LANDING GEAR ASSY WITH MIDTUBE WEARPLATES



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